

Date: Monday, 05/01/2009 9:50:28 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING		
Job Number	: 44358		Part Number	: AS3509257		
Estimate Number	: 13638		Drawing Number	: AS350-9257 REV 0		
P.O. Number	:		Project Number	: N/A		
This Issue	05/01/2009	S.O. No. :	Drawing Revision	: 0		
Prsht Rev.	: NC		Material	:		
First Issue	05/01/2009	Type	MACHINED PARTS	Due Date	12/01/2009	Qty: 10 Um: Each
Previous Run	: 43102					
Written By	:					
Checked & Approved By	: <u>JD 08.01.08</u>					
Comment	: Est Rev:A New Issue 08-10-30 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M4130NR0375	4130-steel RD bar .375" <i>m4130NT0375 x .085" wall J. 01-08.</i> Batch: <i>M. 108059</i>
<p>Comment: Qty.: 0.0604 f(s)/Unit Total : 0.6038 f(s) 4130-steel RD bar .375" Batch: <i>M. 108059</i></p>		
2.0	LATHE CONV.	CONVENTIONAL LATHE
<p>Comment: CONVENTIONAL LATHE Turn as per Dwg AS350-9257</p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</p>		
4.0	QC8	SECOND CHECK
<p>Comment: SECOND CHECK</p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and Stock: Location: <i>ST271 Pg 9/9/9 (10)</i></p>		

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF

09-01-13

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	44358
Description: Bushing	Part Number:	AS350-9257
Inspection Dwg: AS350-9257	Rev: O	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>SD</u>	Audited by: <u>gk</u>	Prototype Approval:	N/A
Date: 09/01/08	Date: 09/01/08		Date: N/A

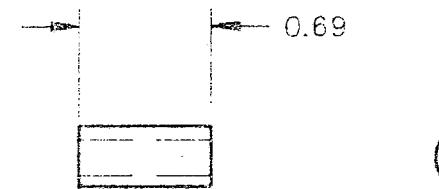
Rev	Date	Change	Revised by	Approved
A	08.12.02	New Issue	KJ/DD	

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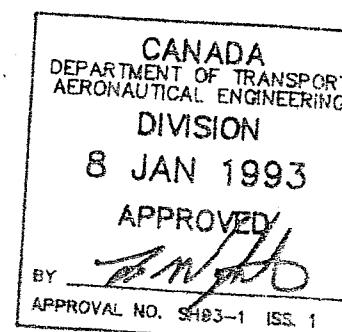
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PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
AS350-92-57	57	BUSHING	4130 COND. N RND. TUBE	MIL-T-6736	5/16" O.D. X 0.063 W X 11/16" LG.



57 BUSHING

0/0 44358



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS ANGLES
X.XXX 0.010 1/2°
X.XX 0.03
X.X 0.1

APPROVALS	DATE	AERO DESIGN LTD. 1055 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G8
DRAWN: E. BURGOIN	10 DEC 92	
CHECKED:		
STRESS:		
FLIGHT TEST:		EAGLE COPTERS LTD. 623 McTAVISH RD. N.E. CALGARY, ALBERTA T2E 7G8
SCALE 1:1		
SHEET 1 OF 1		AS350 & AS355 CARGO BASKET BUSHING
SIZE B	DWG. NO. AS350-9257	REV. 0

